



**Husky**

Recommended Installation, Maintenance  
and Inspection Instructions

**1HS**

**High Flow Heavy Duty Truck Nozzles**

^026810N  
026812

^026865N  
^052410N

052412  
^052465N

^696310N  
696312

^696365N  
^696610N

6963159

SEE LISTING FOR DETAILS

IMPORTANT SAFETY INSTRUCTIONS - SAVE THESE INSTRUCTIONS IN A READILY ACCESSIBLE LOCATION.



**WARNING** Designed for use at motor fuel dispensing facilities only.

**INSTALLATION INSTRUCTIONS**

1. Turn off dispenser and relieve line pressure.
2. Use pipe thread sealant (not Teflon® tape) approved for gasoline on the male threads of hose section.
3. Tighten approximately 1 to 2 turns past hand tight - do not overtighten.
4. Pressurize system and visually inspect for leaks.
5. Test nozzle for proper automatic shut off - minimum of 5 gpm / 18.9 Lpm.

***DO NOT OVERTIGHTEN. USE WRENCH ON HOSE NUT ONLY.***

**IF DRIVE OFF OCCURS**

- Turn off dispenser and relieve line pressure.
- Visually check for fractured spout shear groove.
- Check for leaks.
- Check spout tip - should be round and sensing port should be clear of debris.
- Perform flow test to check automatic shut off - minimum of 5 gpm / 18.9 Lpm.
- Check for electrical conductivity.

**TESTING / MAINTENANCE / INSPECTION**



Daily

- Check for leaks / stains.
- Check for loose spouts.
- Check for damage.
- Check for bent lever.
- Check for broken clip / trigger spring.



Monthly

- Check nozzle automatic shut off - minimum of 5 gpm / 18.9 Lpm.
- Check "remove after" date.



Annually

- Check for electrical conductivity.
- Lubricate main valve stem.

- All drive aways, maintenance and inspection activities must be logged using the serial number of the individual product.

- Apply city, state, or federal testing regulations as appropriate.

***ANY TEST / INSPECTION FAILURE  
REQUIRES IMMEDIATE EQUIPMENT  
REPLACEMENT OR REMOVAL  
FROM SERVICE.***

**MADE IN THE USA**



## ALWAYS ADHERE TO INSTALLATION / USAGE INSTRUCTIONS AND WARNINGS.

Improper use may result in injury, damage, or hazardous spill.



### GENERAL WARNINGS / INSTRUCTIONS PERTAINING TO A RISK OF FIRE, ELECTRIC SHOCK OR INJURY TO PERSONS:



- Use of equipment is at individuals' own risk.
- Always abide and adhere to city, state, and federal regulations regarding use and installation of dispensing equipment.



- Always place containers on the ground before filling.



- Always discharge static electricity before using or servicing equipment by touching a metal part of the dispenser before and after fueling vehicle.



- Always follow the product manufacturer's installation and maintenance instructions.
- Always turn off all power to dispenser during maintenance and inspection activities.



- Never smoke within 20 ft / 6.1 m of dispensers.



- Always close the shear valves during maintenance and inspection activities.



- Never leave the nozzle unattended while dispensing fuel.



- Always relieve pressure from system prior to performing maintenance activities.



- Never use sparking or flaming devices within 20 ft / 6.1 m of dispensers.



- Always check continuity after installation using a megohmmeter (Refer to PEI RP 400 for details).



- Never use power tools near dispensers or to aid in the installation process.



- Always replace or remove from service damaged or leaking dispensing equipment immediately.



- Never use cell phone within 20 ft / 6.1 m of dispensers.



- Always report leaks / spills / accidents to appropriate authorities.



- Never reenter car when fueling vehicle.
- Never allow gasoline to touch eyes or skin.



- Always wear appropriate safety equipment during maintenance activities.
- Always have appropriate fire extinguishing equipment within 5 ft / 1.5 m of dispensers.



- Never use at flow rates in excess of regulatory guidelines.

- Always use pipe sealant approved for gasoline service.

- Never use at flow rates less than 5 gpm / 18.9 Lpm.

- Never dispense flammable material into unapproved containers.

- Never dispense fuel without a valid driver's license.

## CAUTION: DO NOT TOP OFF!

Topping off can lead to spills and splashes.

IMPORTANT SAFETY INSTRUCTIONS - SAVE THESE INSTRUCTIONS IN A READILY ACCESSIBLE LOCATION.

## WARRANTY

**VAPOR PRODUCTS** – Husky Corporation will, at its option, repair, replace, or credit the purchase price of any Husky<sup>®</sup> manufactured product which proves upon examination by Husky, to be defective in material and/or workmanship for a period of one (1) year of installation or fifteen (15) months from the manufacture date of shipment by Husky, whichever occurs first. The warranty period on repaired or replacement vapor recovery products is only for the remainder of the warranty period of the defective product.

**CONVENTIONAL PRODUCTS** – Husky Corporation will, at its option, repair, replace, or credit the purchase price of any Husky manufactured product which proves upon examination by Husky, to be defective in material and/or workmanship for a period of one (1) year from the manufacture date of shipment by Husky.

Buyer must return the products to Husky, transportation charges prepaid. This Warranty excludes the replaceable bellows, bellows spring assembly, spout assembly and scuff guard, unless (i) damage is obvious when the product is removed from shipping carton and (ii) the defective product is returned to Husky prior to use. This warranty does not apply to equipment or parts which have been installed improperly, damaged by misuse, improper operation or maintenance, or which are altered or repaired in any way.

The warranty provisions contained herein apply only to original purchasers who use the equipment for commercial or industrial purposes. There are no other warranties of merchantability, fitness for a particular purpose, or otherwise, and any other such warranties are hereby specifically disclaimed.

Husky assumes no liability for labor charges or other costs incurred by Buyer incidental to the service, adjustment, repair, return, removal or replacement of products. Husky assumes no liability for any incidental, consequential, or other damages under any warranty, express or implied, and all such liability is hereby expressly excluded.

Husky reserves the right to change or improve the design of any Husky fuel dispensing equipment without assuming any obligations to modify any fuel dispensing equipment, previously manufactured.

## OPERATION INSTRUCTIONS

1. Activate dispenser.
2. Insert spout into fill pipe opening.
3. Lower hose end of nozzle so the spout spring catches the inside of the fill pipe.
4. Raise the lever and begin fueling.
5. Nozzle will shut off automatically when the tank is full.
6. Wait 15 seconds to allow any fuel remaining in the spout to drain.
7. Remove nozzles from fill pipe by raising hose end of the nozzle.
8. Return nozzle to nozzle boot.

NOTE: Nozzle is equipped with a unique Flo-Stop® device that shuts off the nozzle if it falls from the fill pipe or raises above horizontal.

## HOLD OPEN CLIP INSTALLATION / REMOVAL INSTRUCTIONS

Model 003593 Hold Open Clip Kit

### INSTALLATION

1. Remove nozzle from hose and drain.
2. Position latch spring under latch clip and hold them in place. The latch clip should straddle the mating holes in the trigger lever.
3. Insert latch rivet through latch clip and lever, making sure latch spring is secured in position by the rivet.
4. Install push nut on rivet - DO NOT hammer in place.
5. Squeeze lever several times to check operation.
6. Verify clip and lever are parallel.

NOTE: Field installation of the hold open clip is NOT UL approved because improper installation may cause the nozzle to fail.

### REMOVAL

1. Remove nozzle from hose and drain.
2. Place nozzle on a flat surface in safe location.
3. Hold up on the latch clip to prevent rivet from rotating.
4. Drill off the riveted end using a 1/4" / 6.4 mm bit.
5. Do not remove latch plate.

NOTE: Nozzles can be ordered without clips.

## TROUBLESHOOTING GUIDE

Nozzle keeps shutting off or won't dispense...

1. Make sure dispenser is on and activated.
2. Slow down flow rate - use lower notch on clip.
3. Clean spout tip end.
4. Clean or replace filter.
5. Inspect Safe-T-Break®.
6. Replace spout assembly.
7. Check dispenser pressure - 19 psi / 1.31 bar is required to activate nozzle.

Nozzle won't shut off...

1. Check flow rate - minimum of 3 gpm / 11.4 Lpm required.
2. Remove nozzle and drain hose.

Nozzle leaks...


1. Check for loose spout.
2. Check hose connection.
3. Check for cracks in nozzle and hose threads.

Low flow rate...

1. Verify dispenser is not in slow flow rate mode.
2. Check for system leak.

## GENERAL TECHNICAL DATA

<b>Fuel Type</b>	Test and warranty for gasoline and diesel fuel
<b>Flow Rate</b>	25 gpm / 94.6 Lpm
<b>Body</b>	Die cast aluminum
<b>Disc</b>	Fluorocarbon
<b>Packing</b>	Double O-ring seal protected by fiber reinforced Teflon®
<b>Lever</b>	One piece contoured steel with hard plastic cover
<b>Shipping Weight</b>	3.4 lbs / 1.5 kg
<b>Thread</b>	1" / 25.4 mm NPT
<b>Spout</b>	1 1/8" / 28.6 mm O.D.
<b>Case Quantity</b>	15

<b>Listings</b>	Default		^ NOT LISTED
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## SPOUT REPLACEMENT INSTRUCTIONS

### Model 005215 Spout Assembly

1. Remove spout lock nut and spout.
2. Remove and discard spout seal.
3. Place new spout seal in groove.
4. Insert new spout into body making sure the vent tube is in the port (slight twisting motion to seat vent tube is required).

5. While holding the spout in proper alignment, tighten the spout lock nut firmly, approximately 35 - 60 lbf•ft / 47 - 81 N•m. Do not overtighten.

## GUARD REPLACEMENT INSTRUCTIONS

### NOZZLE GUARD

Model 000554

1. Turn off dispenser and relieve line pressure.
2. Remove nozzle from hose.
3. Remove old guard.
4. Install new guard over spout and pull back to cover nozzle body.
5. Re-install nozzle to hose.
6. Test nozzle for automatic shut off.

### NOZZLE REGUARD

Model 001804

1. Cut old guard at nozzle inlet and remove from nozzle.
2. Install new guard over spout and pull back to cover nozzle body.
3. Pull tie through the eyelets and loop under nozzle inlet.
4. Pull tightly and trim off excess tie.

### PROTECTION PACKAGE

Model 000099

1. Turn off dispenser and relieve line pressure.
2. Remove nozzle from hose.
3. Remove old guard.
4. Install new guard over spout and pull back to cover nozzle body.
5. Install waffle splash guard over spout lock nut.
6. Re-install nozzle to hose.
7. Test nozzle for automatic shut off.

### REGUARD PACKAGE

Model 001811

1. Cut old guard at nozzle inlet and remove from nozzle.
2. Install new guard over spout and pull back to cover nozzle body.
3. Pull tie through the eyelets and loop under nozzle inlet.
4. Pull tightly and trim off excess tie.
5. Install waffle splash guard over spout lock nut.

### LEVER COVER

Model 005494

1. Remove old lever cover.
2. Snap new lever cover into place.

### WAFFLE SPLASH GUARD

Model 001808

1. Remove old waffle splash guard.
2. Install new waffle splash guard over spout lock nut.

### POPD® GUARD

Model 006655

1. Turn off dispenser and relieve line pressure.
2. Remove nozzle from hose.
3. Remove old guard.
4. Install new guard over spout and pull back to cover nozzle body.
5. Re-install nozzle to hose.
6. Test nozzle for automatic shut off.
7. Install desired advertisement and clear cover (model 006628).

### POPD® REGUARD

Model 007210

1. Remove waffle splash guard (if applicable).
2. Cut old guard at nozzle inlet and remove from nozzle.
3. Install new POPD® reguard over spout and pull back to cover nozzle body.
4. Pull zip tie through the eyelets and loop under nozzle inlet.
5. Pull tightly and trim off excess tie.
6. Re-install waffle splash guard (if applicable).
7. Install desired advertisement and clear cover (model 006628).

### POPD® CLEAR COVER

Model 006628

1. Trim advertisement to 3.75 in / 95.25 mm x 3.75 in / 95.25 mm.
2. Notch corners of advertisement approximately .375 in / 9.5 mm x .375 in / 9.5 mm.
3. Turn clear cover "inside out".
4. Center advertisement on POPD® guard, using the notched corners as guides, and fold over the edges.
5. Lay clear cover over advertisement, making sure the advertisement stays centered, and turn it "right side out".
6. Confirm the cover is securely in place.